

APPLICATION INSTRUCTIONS

ZERO RADIUS 90 DEGREE BEND

Zero Radius 90 Degree Bends can be formed at any intersection of two equal sized trays forming a right angle. You will need (1) 90 Degree Splice Bracket Kit (MW90BKG).

Table 1

Tray Width		Cut Sections
Inches	Metric [mm]	
4	100	1
6	150	2
8	200	2
12	300	3
16	400	4
18	450	4
20	500	5
24	600	6



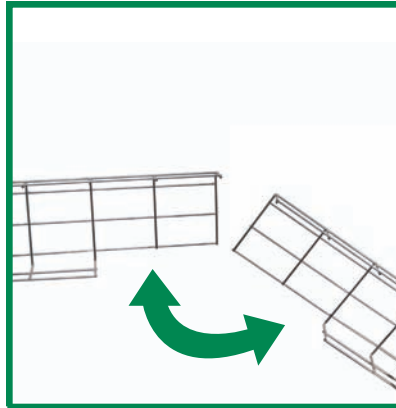
Zero Radius
90 Degree Bend

REMOVE



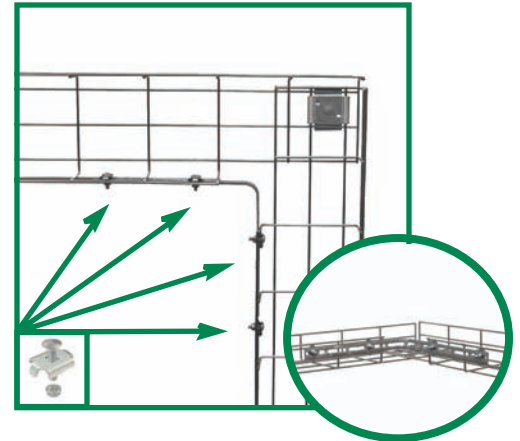
Remove the indicated number of side sections (see Table 1) from the cable tray.

POSITION



Position the two sections of tray into a 90 degree bend.

SECURE



Secure the two sections of tray together using the 90 degree splice bracket kit (MW90BKG) as shown above.

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CHALFANT
Manufacturing Company

50 Pearl Road, Suite 212
Brunswick, OH. 44212
Phone: (330) 273-3510, Fax: (330) 273-8149
Web: www.ChalfantCableTray.com
Email: Sales@ChalfantCableTray.com