

# APPLICATION INSTRUCTIONS

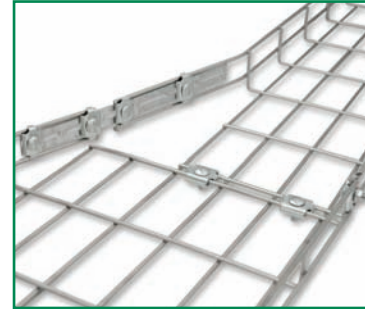
## REDUCTION ASSEMBLY

To make the best use of space, it is often necessary to make reductions and expansions in tray widths. To connect two unequal sizes of tray, use the Reduction Assembly as shown on this page. You will need (1) Reinforcing splice bracket kit (**WMREMFKIT**) and (3) tee bolt assemblies (**WMTB620**) for this application.

**Table 1**

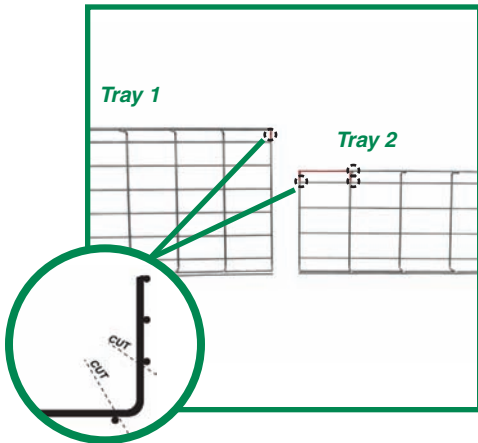
Tray Width		Remove		Remove
6"	to 4"	1	to 2"	2
8"	to 6"	1	to 4"	2
12"	to 8"	1	to 6"	2
16"	to 12"	1	to 8"	2
18"	to 16"	1	to 12"	2
20"	to 18"	1	to 16"	2
24"	to 20"	1	to 18"	2

Chalfant does not recommend reducing trays that are more than 2 sizes apart.



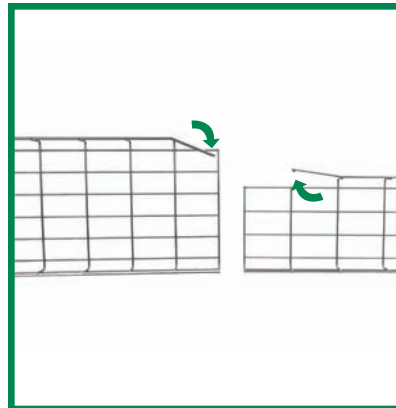
**Reduction Assembly**

### REMOVE



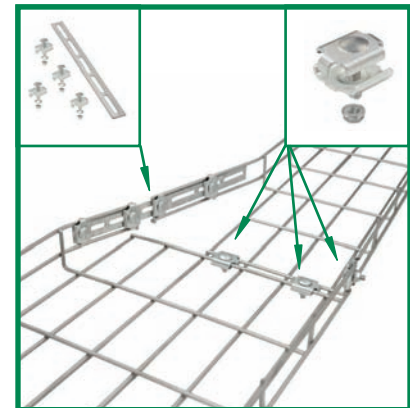
Remove the required number of sections from Tray 1 (as indicated in Table 1). Then remove one section from Tray 2.

### BEND



Bend the loose segments of tray toward one another.

### SECURE



Secure the two loose segments using one reinforcing splice bar kit (**WMREMFKIT**) and three tee bolt assemblies (**WMTB620**) to connect the two bottom sections of tray.

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