

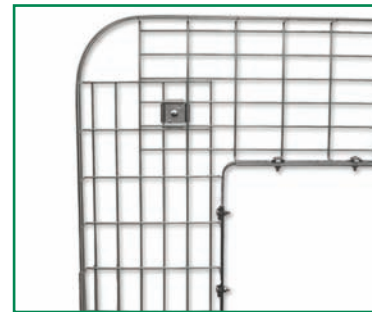
APPLICATION INSTRUCTIONS

ELBOW BEND

Elbow Bends create 90 degree angles using only one piece of tray. You will need (1) Reinforcing splice bracket kit (WM90BKG).

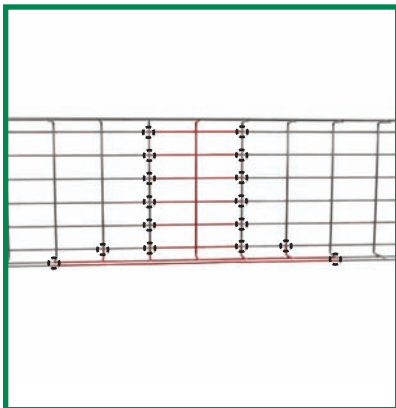
Table 1

Tray Width		Cut Sections	
Inches	Metric [mm]	Center	Sides
2	50	1	0
4	100	1	1
6	150	1	1
8	200	2	1
12	300	2	2
16	400	2	4
18	450	2	4
20	500	2	4
24	600	2	5



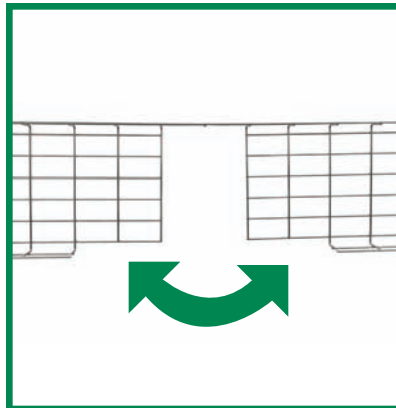
Elbow Bend

REMOVE



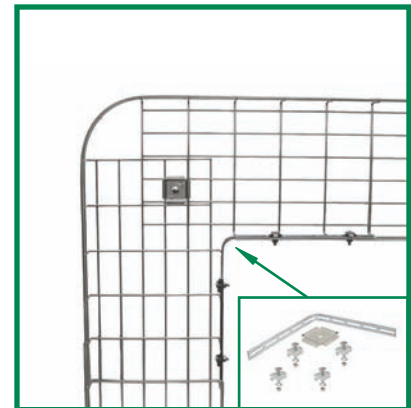
Remove the required number of sections from center of tray (as indicated in Table 1 "Center"). Then remove the number of sides (Table 1 "Sides") from both sides of the center cut

BEND



Bend the loose ends of tray until they meet in center.

SECURE



Secure the two ends of tray together using one 90 degree splice bracket kit (WM90BKG) as shown above.

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